



OF ASSEMBLY

PART NUMBER

FART NUMBER

OPERATION

TOOL

REMARKS 25

>

2

COLUMN

V8

77

2

USAGE BLOCK 52

1001

150

204-040-204 204-040-364

204.040.40E

FROM

204-040-102 PINION #567

710144E

1

204-040-424 204-040-349

FROM

204-040-756 PIMON ASSY

REMOVE

1101446

П

204-040-BES

204-048-754 PINION ASSY

FROM

204-040-412 AUT

REMOVE

T101305

自

804-040-424 804-040: \$75

FROM

PINION ASSY

REMOVE

TI01446

2

3

SYM DESCRIPTION DIVIG REF TEST

EQ BOATH-114-140000 WE TE TO USAGE BLOCK 6/16/65 F GRESSIN

A HEAT TREATHER BYS FW4140 \$ PAIL-41-6875

PLATE ASSEMBLY

T10/446

B HEAT TREAT PER BAS FWAISO & MIL. H. GOSS 1. BREAK SHARP EDGES OF X45 CHANFER EXCEPT AS NOTED

NOTES

T101446

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| | C | a | | 111 |
|-------------------------------------|---------------------------|-------------------------|------------|--------------------------------|
| | Fe | * | - | - 1 |
| | Payles Fe CB | 74 M | | 115 day |
| | | | | MATERIAL SPEC. 1856 No. 180 |
| UCED SIZE | STREL 4130 | 2024-14 M. M.T | | MATERIAL |
| RED IALF | % DIAX 4 21474 STREL 4130 | 10×30+3.5 2034-74 M. AT | | STOCK SIZE |
| DRAWING REDUCED TO ONE-HALF SIZE | PIN | PLATE | PLATE ASSY | NOMENCIATURE OF DESCRIPTION |
| DR/ | 4 TICH446-5 | 710/446-3 | T101446 | DENTIFYING NO |
| | 4 | - | | à |
| | A | (3) | | |

| | | | DEATSWALL AS TRACE | I |
|------|--------------------|----------------------------|-------------------------|---------------------------------------|
| 1 | - | | Carlotte Comment | DELL. |
| 1 | 204-040-379-UH-18 | 1 min 243 | DESIGNER | HELICOPTER COMPANY |
| | 204-040-364-2048-1 |) ZE - | CHICKEN (Par. 8-11-6-1 | A DOYNON OF MELL ALPOSTACE CONTOUTNON |
| | 204-040-364 204B | UNCUES OTHERWISE SPECIFIED | SHES PRICE HOLDE | PLATE ASSY BEORING SWIT |
| | 204-040-364UH-1B | TOLERA | WEIGHTS | REMOVAL ALTERNATOR QUE |
| | 204-040-364 B-TesT | XXX ± 400 | GROUP ENGLOSE G. 6-176. | |
| | 204-040-204 UH-1A | X # 11 X | 068 | I KANSMISSION |
| | 204-040-304-UH-1 | MACHINED SURFACES | MONET ON WILL | CODE IDENT NO. DWG. PO. |
| | 304-046-365 UH-IE | 2 | the walker | - TIOI 406 |
| DASH | HEXT ASSY. USED ON | ON EXCEPT AS NOTED | CUSTOMER | 2 |
| 2 | APPLICATION | INC. VIII. CED. 181 | | |